Season	25SS	Item	BIG WAFFLE HAND TOWEL (WITH LOOP)	Size (cm)	34×35cm			Revise No.	R02
Color	OFF WHITE /CHARCOAL GREY/ GREEN	Factory	CHL/India					Date	14-Aug-24

Sewing instruction

<Back>

From 22AW onwards, it will be changed from hangtag to sticker

Hem : 15mm 2-fold
A
Hem : 7mm 2-fold
B
C

Hem : 15mm 2-fold

Hem :15mm 2-fold
D
E
loop: 16mm width
<Back side>
Hem : 7mm 2-fold

Insert WCL to Hem at the back side

Sew on the WCL as Loop style

Pls sew on the WCL as loop style
(We will change the printing on one-side from 24SS.)

Finish size

Size / Part	340 x 350	Finish size (mm)		Allowance
A	340			-1 to +2.5cm
B	350			-1 to +2.5cm
C	35			
D	65			
E	80			
Weight(g)				

Fabric

Fabric spec	
Color	OFF WHITE, CHACOL GREY, GREEN
Cotton tape	OFF WHITE, CHACOL GREY, GREEN

Accessories

Item	Supplier	Size	Qty	Type
Hang Tag	Smile		1	tag pin + hang tag
Global WCL			1	attach by stitching
Tape for packing				

Sewing machin/yarn/needle

Item	Needle No	Composition	Yarn count	Yarn maker	Stitch
Sewing yarn(se	#18	100% polyester	60/3	Coats Astra	12 stitch/3cm
Sewing yarn(Hem)	#18	100% polyester	60/3	Coats Astra	12 stitch/3cm
Stitching thread colour	Off White (Y-1412), Charcoal Grey (717), Green (PLS select the same to towel body color)				
process					

sewing / spec

Item	
Yarn count (supplier name)	Warp:2/24s * Weft:2/24s
Product process	No
Density	
reaction for fluorescent	Test and record 10 pcs in each lot.
Other check points	Check and record "colour, length & width" in each lot.
Others	Fabric dyed

Cutting

Cutting method	Vertically				
	MGS	Designer	MD	PD	CM
	Higashio	Mieno	Nagata		Saito

Yarn		Yarn count		Thead count /inch			
				Before finish		After finish	
Warp	Weft	Warp	Weft	Reeds	Picks	Reeds	Picks
OGC100% (MCU-5)	OGC100% (MCU-5)	2/24s	2/24s	60	60		

Weight allowance	Hand towel	41 - 45 grams	**-3% to +3% of average weight**

Size allowance / cm	Hand towel : width: 33-36.5 , length: 34 - 37.5

item_no	JAN	Item Name	Color	Size
JJAL6A5S	4550584705847	WAFFLE HAND TOWEL WITH LOOP	OFF WHITE	3 4 × 3 5 c m
JJAL6A5S	4550584705854	WAFFLE HAND TOWEL WITH LOOP	Charcoal grey	3 4 × 3 5 c m
JJAL6A5S	4550584705861	WAFFLE HAND TOWEL WITH LOOP	Green	3 4 × 3 5 c m

<New stracture waffle>